

**ROCKWOOL®**

## Techwrap2 and Techtube

High performance acoustic solutions  
for pipes and equipment

ROCKWOOL Techwrap2 and Techtube form part of a range of high performance ROCKWOOL acoustic insulation products.



# Techwrap2 and Techtube

Techwrap2 and Techtube are pre-covered with ROCKWOOL Acoustic Membrane and reinforced aluminium foil, engineered to provide the highest standard of noise control to circular and rectangular ductwork, rainwater, soil-vent, service and process pipes.

Because isolation of the mass layer from the underlying surface is critical to acoustic performance, Techwrap2 and Techtube have been designed to maintain their original thickness subsequent to installation.

## Advantages

- Thickness maintained at corners, bends and fixing locations to maintain superior acoustic performance
- Single application of materials
- Easy to handle and install
- Excellent thermal insulation properties

## Standards and approvals

The base materials of Techwrap2 and Techtube are rated non-combustible in accordance with ISO 1182.

## Description

Techwrap2 is constructed from strips (lamellae) of ROCKWOOL bonded on edge to ROCKWOOL Acoustic Membrane to provide high resistance to compression:

- Reinforced aluminium foil (inner)
- ROCKWOOL lamella acoustic insulation
- ROCKWOOL Acoustic Membrane
- Reinforced aluminium foil (outer)

Techtube is a strong pre-formed ROCKWOOL pipe section precovered with ROCKWOOL Acoustic Membrane:

- ROCKWOOL pipe section
- ROCKWOOL Acoustic Membrane
- Reinforced aluminium foil (outer)

## Dimensions

### Techwrap2

<b>Length</b>	2000 mm
<b>Width</b>	1000 mm
<b>ROCKWOOL Thickness</b>	25 mm, 40 mm, 50 mm
<b>Mass layer</b>	5 kg/m <sup>2</sup> , 10 kg/m <sup>2</sup>

### Techtube

<b>Length</b>	1000 mm
<b>To suit pipe OD</b>	17-610 mm
<b>ROCKWOOL Thickness</b>	20-100 mm*
<b>Mass layer</b>	5 kg/m <sup>2</sup> , 10 kg/m <sup>2</sup>

\*Some combinations of OD and thickness may not be available.

Other forms of insulation, sizes, thicknesses, mass layer types and surface weights may be available to special order.

## Performance

### Service Temperature and Limiting Service Temperature

Techwrap2 and Techtube can be used to provide thermal and acoustic insulation to pipes and equipment operating at temperatures in the range 0°C to 230°C. The outer facing temperatures should not exceed 80°C. At temperatures below ambient, the foil facing must be continued onto the pipe surface in order to maintain the vapour barrier.

### pH Neutrality

ROCKWOOL insulation is chemically compatible with all types of pipes, equipment and fittings. (Guidance is given in BS5970 regarding the treatment of austenitic stainless steel pipework and fittings). Stone wool insulation is chemically inert. A typical aqueous extract of ROCKWOOL insulation is neutral or slightly alkaline (pH 7 to 9.5).

### Fire Performance

The base materials of Techwrap2 and Techtube are rated non combustible in accordance with ISO 1182.

# Techwrap2 and Techtube

## Thermal Conductivity

Typical lambda values for these products would be:

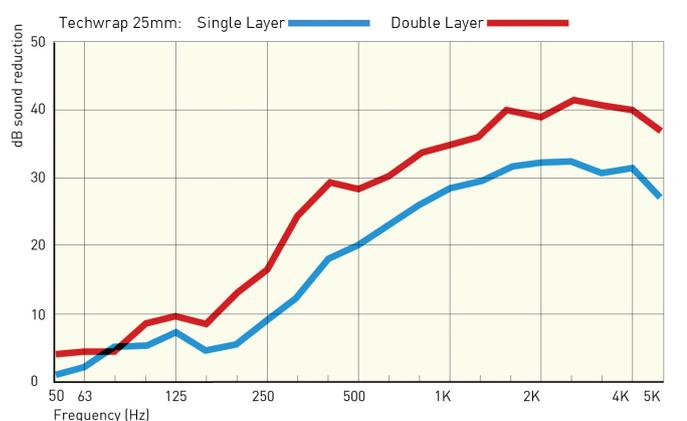
Techwrap2 : 0.039 W/mK

Techtube: 0.033 W/mK

(at 10°C mean product temperature)

## Test programme and results

ROCKWOOL Techwrap2 has been independently tested at the Acoustical Investigation & Research Organisation (AIRO) laboratory.



dB improvements through 0.8 mm steel duct for single and double layers of ROCKWOOL Techwrap

The test programme conducted at AIRO was designed to indicate as closely as possible the true-to-life acoustic performance of Techwrap2 when applied to ductwork. Techwrap was installed in-situ on a 6 metre length of 60 mm x 1000 mm duct. As expected, sound leakage was noted at inaccessible duct bearer locations during the test. As with other likely on-site irregularities, this leakage may not have been adequately represented by a more simple flat panel test. To show the actual improvements provided by Techwrap, the noise reduction provided by the original 'untreated' duct is excluded from the above graph. The weighted sound reduction for a single layer of Techwrap2 is 30dB; double layer 36dB.

## Durability

ROCKWOOL has been proven in service for over 50 years in all types of typical internal applications.

Techwrap2 and Techtube will give effective protection for the lifetime of the ducts and pipes that they insulate.

## Biological

ROCKWOOL is a naturally inert, rot-proof material that does not encourage or support the growth of fungi, moulds or bacteria. Stone wool does not offer sustenance to insects or vermin.

## Installation

### General

ROCKWOOL Acoustic Membrane should be positioned outermost from the sound source and overlapped at all joints.

### Techwrap2

Techwrap2 should be cut 25 mm oversize and a 25 mm strip of ROCKWOOL removed to create an overlap. All cutting operations can be completed using a sharp knife.

75 mm wide plain aluminium foil self-adhesive tape should be used to seal the joints (Idenden type T303, or similar and approved).

### Fixings

Welded steel pins should be used to fix Techwrap2 to the duct. However, subject to the manufacturer's approval, adhesive applied insulation hangers may be used in place of welded pins (check with manufacturer regarding self adhesive pins). Particular attention should be paid to support of the Techwrap2 at joint locations and where sagging may occur, eg in 'soffit' areas. The number of pins required will depend upon size and orientation of the duct. However, where pins are employed at Techwrap2 edges, 4 no. are recommended at 1000 mm edges and 7 no. at 2000 mm edges. Additional 'lines' of pins should be at nominal 300 mm spacings. Where a vapour barrier is required, support pins and hangers, which penetrate the foil, should be sealed using aluminium tape.

For soil-vent and rainwater pipes, ductwork etc. where they pass within a building and a high level of acoustic insulation is required use ROCKWOOL Techtube.

### Techtube

All joints should be taped with self-adhesive aluminium foil tape. Techtube is generally secured with aluminium bands at approximately 200 mm maximum centres.

# Techwrap2 and Techtube

## ROCKWOOL properties

As an environmentally conscious company, ROCKWOOL promotes the sustainable production and use of insulation and is committed to a continuous process of environmental improvement.



All ROCKWOOL products provide outstanding thermal protection as well as four added benefits:

- **Fire resistance**
- **Acoustic comfort**
- **Sustainable materials**
- **Durability**

## Handling

Techwrap2 and Techtube are easily cut to shape with a sharp knife.

## Health and safety

The safety of ROCKWOOL stone wool is confirmed by current UK and Republic of Ireland health & safety regulations and EU directive 97/69/EC: ROCKWOOL fibres are not classified as a possible human carcinogen. A Material Safety Data Sheet is available and can be downloaded from [www.rockwool.co.uk](http://www.rockwool.co.uk) to assist in the preparation of risk assessments, as required by the Control of Substances Hazardous to Health Regulations (COSHH).

## Environment

Made from a renewable and plentiful naturally occurring resource, ROCKWOOL insulation saves fuel costs and energy in use and relies on trapped air for its thermal properties.

ROCKWOOL insulation does not contain (and has never contained) gases that have ozone depletion potential (ODP) or global warming potential (GWP).

ROCKWOOL is approximately 97% recyclable.

For waste ROCKWOOL material that may be generated during installation or at end of life, we are happy to discuss the individual requirements of contractors and users considering returning these materials to our factory for recycling.

## Interested?

For further details visit our website at [www.rockwool.co.uk](http://www.rockwool.co.uk) or phone ROCKWOOL Technical Solutions on 01656 862621.

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readers will appreciate that between publications there may be pertinent changes in the law, or other developments affecting the accuracy of the information contained in this data sheet.

The above applications do not necessarily represent an exhaustive list of applications for ROCKWOOL Techwrap2 and Techtube.

ROCKWOOL Limited does not accept responsibility for the consequences of using ROCKWOOL Techwrap2 and Techtube in applications different from those described within this data sheet. Expert advice should be sought where such different applications are contemplated, or where the extent of any listed application is in doubt.